

1 **Potentiality of Metal Nanoparticles in Precision and Sustainable**

2 **Agriculture**

3 Meskul Zannat¹, Israt Jahan¹, Md. Arifur Rahaman¹, Nusrat Jahan Yeasmin², Prodipto Bishnu Angon^{3*}

4 ¹Department of Genetics and Plant Breeding, Bangladesh Agricultural University, Mymensingh 2202,
5 Bangladesh

6 ²Department of Soil Science, Bangladesh Agricultural University, Mymensingh 2202, Bangladesh

7 ³Faculty of Agriculture, Bangladesh Agricultural University, Mymensingh 2202, Bangladesh

8

9 *Corresponding author: angonbishnubau@gmail.com

10

11 **Abstract**

12 The world's increasing population has a higher demand for food and a suitable environment.
13 However, using conventional farming methods and industrial agrochemicals leads to
14 environmental risk, which is a significant threat for the next generation. So, nanotechnology can
15 be a blessing for saving our environment and producing risk-free foods at minimal cost in an
16 eco-friendly way. Nanoparticles (NPs) used as nanopesticides, nanofertilizers, nanosensors,
17 nanoprimer agents, and other applications in agriculture can help mitigate issues such as high
18 production costs, excessive pesticide and fertilizer requirements, soil depletion, and various
19 biotic and abiotic challenges. A variety of important information from different research findings
20 on metal nanoparticles, their characteristics, the synthesis process, and their roles in precision
21 and sustainable agriculture are included in this article. This literature review discusses the
22 benefits of metal nanoparticles on plant growth and development, the ease of green nanoparticle
23 production over chemical and physical approaches, and the effects of metal nanoparticles on
24 agriculture. Future perspectives for metal nanoparticles are also covered in this article based on
25 these impacts. Metal nanoparticles, used as biosensors and seed-priming materials, can
26 contribute to seed germination even in adverse conditions. So, overall, this review article
27 discusses the potentiality of using metal nanoparticles in lieu of inorganic agrochemicals and
28 their possible contribution to precision and sustainable agriculture.

29 **Keywords:** *Metal nanoparticles; Sustainable agriculture; Environmental risk; Nanoparticles;*

30

31 **1.Introduction**

32 Nanotechnology refers to the investigation of substances ranging in size from one to one hundred
33 nanometers (Joudeh & Linke, 2022). Nanoparticles (NPs) are exceedingly minute metal particles
34 that have the capability of integrating diverse active principles to form an integrated system. This
35 integration allows the NPs to operate within an experimental organism, ultimately improving the
36 organism's overall health (Baker et al.,2015). The numerous applications of NPs in agriculture
37 can be attributed to their special characteristics, which include their tiny size, increased surface
38 area to volume ratio, physical strength, reactivity, and optical, electrical, and magnetic properties
39 (Hazarika et al., 2022). In the agriculture industry, these distinctive features of NPs have sparked
40 extreme alarm.

41 The number of people in the world is constantly growing, and these restlessly growing people's
42 desire for food is equally increasing. According to the United Nations, there will be 8.5 million
43 people on the planet by 2030, and food production will need to rise by almost 50% in order to
44 feed everyone (Mittal et al., 2020a). Industrialization also became hazardous for the
45 environment, lowering the natural resources for food production. This also increases the need for
46 increasing food production with maintaining the biodiversity. Farmers have long used traditional
47 methods, which have limited agricultural output due to increased fertilizer consumption,
48 environmental contamination, microorganism-causing diseases, and abiotic stressors (Jhing et
49 al., 2022).

50 The next green revolution will be built on precision farming, which monitors environmental
51 factors and implements targeted measures to maximize output (economic yield) while limiting
52 input (pesticides, fertilizers, herbicides, etc.) (Panpatte et al., 2016). Nanotechnology is essential
53 for sustainable agriculture development. By implementing innovative approaches that increase
54 plant productivity through the deft addition of nanonutrients for nanoherbicides, nanofertilizers,
55 and nanopesticides by the plants, has the immense potential to completely transform the
56 agricultural sector (Aslam et al., 2022). Metal NPs can be synthesized biologically, chemically,
57 or physically. There are benefits and drawbacks to each of the three ways, but the biological

58 synthesis method—also known as "green synthesis"—is the most advantageous. Farmers
59 frequently employ pesticides and fertilizers to boost output, which is primarily lost by leaching,
60 runoff, and other factors (Mittal et al., 2020b). This raises production costs and reduces
61 biodiversity. NPs are employed in agriculture to boost yields while maximizing output,
62 minimizing nutrient losses, minimizing production expenses, and reducing the number of
63 products needed for plant protection (Usman et al., 2020). The most popular metal nanoparticles
64 for antibacterial applications are zinc (Zn), silver (Ag), and copper (Cu). Copper NPs are widely
65 used in agriculture for a range of applications because they are somewhat more cost-effective
66 and readily available (Hazarika et al., 2022). Increased agricultural productivity can be achieved
67 by using NPs as nutrient elements for improved germination, controlling vectors and pests, using
68 nanosensors for pest detection, efficiently dosing water and fertilizer, using nanoporous zeolites
69 for slow release, delivering herbicides via nanocapsules, and creating nanofertilizers (Ditta et al.,
70 2015).

71 This research emphasizes the possible use of metal nanoparticles in sustainable agriculture. It
72 addresses metal nanoparticles, their synthesis method, and their advantageous role in enhancing
73 precision agricultural production. The contributions provided by NPs will undoubtedly change
74 the challenges that farmers encounter.

75

76 **2. Commonly used metal nanoparticles**

77 The field of science and engineering that studies materials with dimensions of one-hundredth of
78 a nanometer or less are known as nanotechnology (Mody et al.,2010), and there are two
79 categories for this large class of nanomaterials: metallic and non-metallic nanoparticles (Yih and
80 Al-Fandi,2006). Metal-based nanoparticles commonly generated and used include cerium oxide,
81 gold, zinc oxide, copper oxide/dioxide, silver, and titanium dioxide (Rico *et al.*,2015). Besides,
82 iron, magnesium and cobalt are also used (Kumari & Chauhan, 2019; Sharma *et al.*, 2022;
83 Vijayanandan & Balakrishnan, 2018). NPs are the most commonly used conventional farming
84 method because of their small size, high efficiency, ease of handling, portability, and long shelf
85 life (Hazarika et al., 2022). Table 1 shows the many uses of NPs in agriculture. NPs are useful

86 for controlling plant nutrition, phytopathogen protection, plant growth regulators, and
87 nanofertilizers (Figure 1).

88 **2.1. Iron oxide nanoparticles**

89 Hematite (α -Fe₂O₃), magnetite (Fe₃O₄) and maghemite (γ -Fe₂O₃) are the most frequent types of
90 iron oxides in nature and for biomedical applications the first two are the best option (Ali *et*
91 *al.*,2016). Spherical-shaped iron nanoparticles are extracted from different plant species, and
92 their size ranges from 0-150nm (Abegunde *et al.*,2020). For many cellular enzymes in
93 organelles, iron is a critical factor in determining their biological activities, and these enzymes
94 are essential for photosynthesis, respiration, and the quality of goods made from plants (Vigani *et*
95 *al.*, 2013; Briat *et al.*, 2015).

96 **2.2. Titanium dioxide nanoparticles**

97 There are two types of titanium dioxide based on structure: rutile and anatase (Chen and
98 Mao,2007). TiO₂ nanoparticles boost the plant's immunity and photosynthetic rate, which raises
99 crop output by 30% (Waghmode *et al.*,2019) and the development of plants is said to benefit
100 from it. Plants can also benefit from its application in nano form to increase production and
101 growth (Faraz *et al.*,2020). Before sowing, TiO₂ seed treatment increased spinach chlorophyll
102 content, rate of photosynthesis, and dry weight of the plant (Zheng *et al.*, 2005).

103

104 **2.3. Silver nanoparticles**

105 The most prevalent metallic nanoparticles with antibacterial properties are silver nanoparticles,
106 and they are utilized to treat plant diseases (Mishra & Singh, 2015) and improve the efficacy of
107 fungicides, plant growth, and fruit ripening in agricultural settings (Mahendran *et al.*,2019).
108 Spherical shaped (1-100nm) silver nanoparticles are extracted from different plant species like
109 *Acalypha indica*, *Allium cepa*, *Allium sativum*, *Annona squamosa*, etc. (Rajan *et al.*, 2015).
110 Besides, they are slender, round, oval, and triangular, shaped like a flower (Zhang *et al.*,2016),
111 and their biological impacts are influenced by their coatings' surface charges, which can impact
112 their interaction with living systems (Powers *et al.*,2011).

113

114 **2.4. Zinc oxide nanoparticles**

115 Zinc (Zn), a mineral essential to plant development and production, contains a component
116 needed at modest levels for enzyme and protein functions (Al Jabri *et al.*,2022). It is a cofactor
117 for the majority of enzymes, including superoxide dismutase, carboxypeptidase, and carbonic
118 anhydrase (Rizwan *et al.*, 2019; Saifullah *et al.*, 2016). Zinc nanoparticles can take many forms,
119 including rods, plates, spheres, boxes, hexagons, tripods, tetrapods, wires, tubes, rings, cages,
120 and even flowers (Siddiqi *et al.*,2018).

121

122 **2.5. Magnesium oxide nanoparticles**

123 Because of their exceptional physicochemical properties, which include outstanding corrosion
124 resistance, low electrical and high thermal conductivity, exceptional refractive index, physical
125 strength, etc., magnesium nanoparticles (MgO) are environmentally friendly, commercially
126 viable, and industrially significant nanoparticles, and their different shapes (spherical, cubic,
127 nano-flower, rod-like, cluster, hexagonal, etc.) are seen during green synthesis (Abinaya *et*
128 *al.*,2021). They act as an anti-microbial agent, increase insect tolerance of plants, enhance
129 agricultural production, activate defense signaling pathways in plants, and are suitable for
130 precision farming (Fernandes *et al.*,2020).

131

132 **2.6. Cobalt oxide nanoparticles**

133 The magnetic characteristics of cobalt oxide nanoparticles make them useful in a wide variety of
134 technological applications, such as catalysts, energy storage devices, electrochemistry, sensors,
135 magnetic fluids, and biomedicine (Ogunyemi *et al.*,2023). When administered in small amounts,
136 they contribute to plant development in every phase, facilitating crucial chemical and biological
137 interactions (Singhal *et al.*,2023). Additionally, they have been seen to benefit plants during
138 drought stress (Brenge *et al.*,2022).

139

140 **2.7. Copper oxide nanoparticles**

141 Variable microelectrode potential, renewable surface area, and a high surface-to-volume ratio
142 make copper nanoparticles popular catalysts (Din and Rehan,2017). Copper nanoparticles
143 (Cuprous oxide and cupric oxide) that include agrochemicals such as herbicides and fertilizers
144 are being used more often in agriculture as substitutes for their traditional forms, and these
145 nanoparticles are crucial micronutrients for crop development. Cuprous oxide and cupric oxide

146 (Bakshi and Kumar, 2021). It is necessary for plant development, and it is also used as a
 147 bactericide and fungicide. Studies have shown that it is more effective in preventing a variety of
 148 common bacterial and fungal illnesses (Rai *et al.*,2018).

149

150 **2.8. Cerium oxide nanoparticles**

151 A member of the lanthanide group, Cerium is the most prevalent rare metal with catalytic
 152 capabilities (Singh *et al.*,2020a). 5-30 nm sized cerium nanoparticles can be extracted from plant
 153 species like *Acalypha indica*, *Olea europaea*, *Hibiscus Sabdariffa* etc. Nanoceria have
 154 antibacterial, anticancer and antioxidant activity (Rajeshkumar and Naik,2018). In agricultural
 155 sector it is used for crop improvement and stress tolerance (Singh *et al.*,2020b).

156

157 **2.9. Gold nanoparticles**

158 Gold nanoparticles can be synthesized from leaves of *Brassica juncea*, *Aegle marmelos*, *Aloe*
 159 *vera*, *Coriandrum sativum*, *Euphorbia hirta*, etc., and roots of *Zingiber officinale*, *Morinda*
 160 *citrifolia*, *Angelica archangelica*, etc. SPR phenomenon causes gold nanoparticles to absorb
 161 strongly in the visible spectrum, with a maximum in the 500–600 nm range (Husen,2017). They
 162 have the properties of high mobility and solubility, high adsorption capacity, high reactivity and
 163 catalytic capacity (Venzhik *et al.*,2021). Uses of gold nanoparticles include bio-catalysis and
 164 pathogen detection, and they are used as biosensors also (Santhosh *et al.*,2022). The beneficial
 165 effects of these metal nanoparticles on plants are listed in Table 1.

166

167 **Table 1:** Metal nanoparticles and their beneficiary applications/functions on different crops and
 168 performance against stress conditions.

Name of metal nanoparticles	Applications/functions	Sources
Iron oxide nanoparticles	1. Wheat grain's protein content was found to be elevated after application to the leaves.	Bakhtiari <i>et al.</i> ,2015
	2. At low concentrations, plant cellular growth increased.	Yuan <i>et al.</i> ,2018
	3. respiration, redox reactions, chlorophyll synthesis, and leghemoglobin production in nodules	Singh <i>et al.</i> ,2021

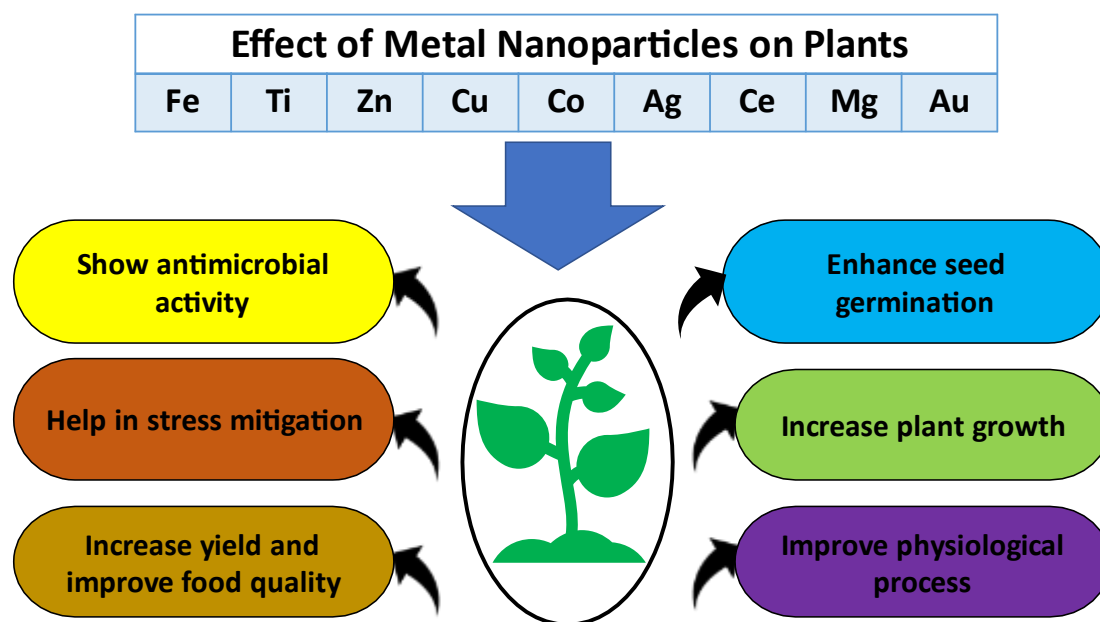
	are facilitated by the presence of iron.	
	4. Enhanced the amount of protein, lipid, oleic and linoleic acid of <i>Glycine max</i> .	Sheykhbaglou <i>et al.</i> ,2018
	5. Application of iron oxide increased plant height, branch count, leaf area, stem diameter, and biomass of moringa plant.	Tawfik <i>et al.</i> ,2021
	6. Chlorophyll content was boosted in peanut plants.	Rui <i>et al.</i> ,2016
	7. Can improve wheat seed germination and seedling growth.	Alam <i>et al.</i> ,2015
Titanium dioxide nanoparticles	1. Provided antibacterial, biocompatible, and biodegradable qualities in addition to photochemical, mechanical, and physical stability in several agricultural contexts.	Rodríguez-González <i>et al.</i> ,2019
	2. Enhanced plant dry weight, lengthen leaves, and ameliorate soil salinity of broad bean.	Santás-Miguel <i>et al.</i> ,2023
	3. When given in small amounts through the roots or leaves, it can enhance the performance of crops by enhancing photosynthesis, raising the activity of certain enzymes, and boosting chlorophyll content.	Singh <i>et al.</i> ,2019
	4. When applied topically (5 mgL ⁻¹), enhanced the activity of RuBisCO and phosphoenolpyruvate carboxylase, two antioxidant enzymes, as well as the pigment levels in chickpea during cold stress.	Silva <i>et al.</i> ,2022
	5. When treated to tomato (nano-anatase with 16 nm; 0.1, 0.2, and 0.05 gL ⁻¹) under heat stress, it boosted stomatal opening and increased photosynthesis.	Qi <i>et al.</i> ,2013
	6. Canola seedling development and seed germination rate were both improved by application at a concentration of 2000 m gL ⁻¹ and particle size of around 20 nm.	Shende <i>et al.</i> ,2021

Zinc oxide nanoparticles	1. Antibacterial agent against harmful microbes, such as fungi, <i>Escherichia coli</i> , and <i>Staphylococcus aureus</i> .	Sabir <i>et al.</i> ,2014
	2. Supported development and heightened stress marker activity (SOD, proline) of sunflower in saline environments.	Subbaiah <i>et al.</i> ,2016
	3. Improved seedling survival, higher chlorophyll content, earlier blooming, and accelerated germination of peanut.	Prasad <i>et al.</i> ,2012
	4. Enhanced growth and elevated antioxidant activity (SOD, MDA) at a concentration of 1.9 mgL ⁻¹ in case of tomato.	Singh <i>et al.</i> ,2016
	5. All-zinc oxide irrigation increased corn's growth, leaf dry weight and leaf area.	Taheri <i>et al.</i> ,2016
	6. The antibacterial ability was assessed against a many types of plant diseases caused by fungal strains, Gram-positive and Gram-negative bacteria.	Keerthana <i>et al.</i> ,2021
	7. In pearl millet, there was increased activity of plant defense enzymes including lipoxygenase, phenylalanine, and polyphenol oxidase.	Nandhini <i>et al.</i> ,2019
Silver nanoparticles	1. In drought-stressed conditions, administered at a concentration of 10 µgmL ⁻¹ were observed to increase lentil seed germination.	Hojjat <i>et al.</i> ,2016
	2. Administration of AgNPs improved salinity tolerance in <i>S. hortensis</i> seedlings and activated plant defense mechanisms against salt toxicity.	Nejatzadeh <i>et al.</i> ,2021
	3. Foliar treatment at 20, 40, and 60 mgL ⁻¹ boosted the fenugreek plant's growth parameters, such as shoot length, number of leaves/plants, and shoot dry weight.	Khan <i>et al.</i> ,2023
	4. When treated with 6 µgmL ⁻¹ of AgNPs, there were significant increases in fresh and dry weights and an	Khan <i>et al.</i> ,2023

	incitement to the production of secondary metabolites of wheat plants.	
	5. At 75 ppm exhibited 75% mortality and are effective against pests and beetles.	AS <i>et al.</i> ,2019
	6. Influence the bacterial populations in soil used for agriculture, which can positively or negatively impact plants and the ecosystem.	Panyala <i>et al.</i> ,2008
	7. Antifungal activity was observed against <i>Fusarium oxysporum</i> , <i>Rhizoctonia solani</i> , and <i>Curvularia sp.</i>	Balashanmugam <i>et al.</i> ,2016
	8. Relative viral concentrations and tomato plant disease severity were both lowered by 50 ppm treatment.	Noha <i>et al.</i> ,2018
	9. Compared to generic antibiotics, AgNPs exhibited stronger antibacterial action against <i>Erwinia cartovora</i> .	Kale <i>et al.</i> ,2021
Magnesium oxide nanoparticles	1. Showed exceptional antimicrobial activity at a very low dose (250 $\mu\text{g mL}^{-1}$) against <i>R. solanacearum</i> .	Cai <i>et al.</i> ,2018
	2. Showed better photosynthetic ability, enhanced nutritional absorption, reduced lipid peroxidation, and enhanced antioxidant capacity of soybean.	Faizan <i>et al.</i> ,2022
	3. Under arsenic stress, magnesium oxide improved the morpho-physiological characteristics of rice plants.	Ahmed <i>et al.</i> ,2021
	4. Has the potential to be employed in the control of plant-pathogenic bacteria <i>R. solanacearum</i> and the root-knot nematode <i>M. incognita</i> .	Khan <i>et al.</i> ,2022
	5. 30% to 50% improvements in yield of maize were observed, and the grains' nutritious content was positively impacted	Segatto <i>et al.</i> ,2023
	6. A notable antibacterial impact was noted against the rice pathogen <i>A. oryzae</i> .	Ahmed <i>et al.</i> ,2021
Cobalt oxide nanoparticles	1. Cobalt nanoparticle-infused barley seeds boost production without having any harmful effects.	Seregina <i>et al.</i> ,2021

	2. Cobalt nanoparticles measuring 11.4 nm are absorbed by the the barley plant's roots and boost plant biomass.	Tombuloglu <i>et al.</i> ,2021
	3. An efficient rice leaf blight pathogen-fighting nano-pesticide and growth enhancer for Arabidopsis plants.	Ogunyemi <i>et al.</i> ,2023
	4. Cucumber plantlet growth and development can be regulated by cobalt nanoparticles at concentrations between 0.1 and 10 gh^{-1} .	Polischuk <i>et al.</i> ,2018
	5. Low concentrations (50 and 100 mgL^{-1}) induced photosynthesis and growth of rapeseed.	Jahani <i>et al.</i> ,2020
Copper nanoparticles	1. a. Efficient within the size range of 11-14 nm in combating <i>Phytophthora infestans</i> on tomato. b. In case of soybean and chickpea increased germination up to the dose of 2000 ppm copper but growth of roots was hindered beyond the dose of 500 ppm copper.	Kasana <i>et al.</i> ,2016
	2. The antifungal efficacy was investigated against <i>Furnarium oxysporum</i> and <i>Alternaria solani</i> which fungi are harmful to tomato.	Vinod <i>et al.</i> ,2015
	3. Plant species like coffee, tea, cocoa, banana, and citrus, and others are also protected from significant fruit and leaf diseases caused by fungus including blight, powdery or downy mildew, and rust.	Rai <i>et al.</i> ,2018
	4. Act as antimicrobial agent and protect plant from oxidative stress and iron deficiency.	Shobha <i>et al.</i> ,2014
	5. At various concentrations reduced the effect of the cotton leaf worm on cotton plants.	Muhammad <i>et al.</i> ,2016
	6. Enhanced stomatal conductance and photosynthesis rate of <i>Capsicum annum</i> .	Rawat <i>et al.</i> ,2018

Cerium oxide nanoparticles	1. Administering doses of 0, 125, 250, and 500 mgkg ⁻¹ resulted in improved grain yield, more biomass in the shoots, and improved plant growth of wheat.	Rico <i>et al.</i> ,2014
	2. Improved fruit output, tomato plant growth, and radish antioxidant capacity at 20 ± 1.9 nm and 8 ± 1 nm sizes, respectively.	Prakash <i>et al.</i> , 2021
	3. The addition of CeO ₂ NPs enhanced the physiological reactions of Brassica.	Rossi <i>et al.</i> ,2016
	4. At the foliar dose of 10 mgL ⁻¹ reduced oxidative damage caused by drought in sorghum and boosted photosynthesis and grain yield.	Djanaguiraman <i>et al.</i> ,2018
Gold nanoparticles	1. Provided strong antiviral and antibacterial effects.	Khan <i>et al.</i> ,2024
	2. Early phases of development and germination may be favorably impacted by nano-priming.	Hong <i>et al.</i> ,2021
	3. Applying foliar spray directly to leaves facilitates effective nitrogen delivery and reduces stress.	Nile <i>et al.</i> ,2022
	4. Keep the state of nutrients intact, stop losses after farming, and lessen abiotic stressors.	Wahid <i>et al.</i> ,2022



169

170

Figure 1. Beneficiary effects of metal nanoparticles on plant

171

172 3. Synthesis methods of metal nanoparticles

173 Nanoparticle synthesis can be carried out utilizing either top-down or bottom-up logic (Raliya *et*
 174 *al.*, 2017). The top-down strategy involves the processing of bulk materials into nanoparticles
 175 using techniques such as milling, grinding, sputtering, thermal/laser ablation, and so on (Ndaba
 176 *et al.*, 2022). This approach's drawback is its limited ability to manage nanoparticle size and
 177 increased number of contaminants (Zulfiqar *et al.*, 2019). By building NPs from small entities
 178 through reduction and oxidation processes, the bottom-up approach produces NPs with fewer
 179 flaws (Singh *et al.*, 2015). These two approaches include chemical, physical, and biological
 180 synthesis methods (Figure 2). However, the stability and monodispersion of the nanoparticle size
 181 are two issues with the chemical and physical procedures, despite the fact that they are generally
 182 simple to perform (Kaningini *et al.*, 2022). Methods usually used for metal nanoparticle
 183 synthesis are described in Table 2.

184 **Table 2.** Different synthesis approaches of metal NPs along with their merits and demerits.

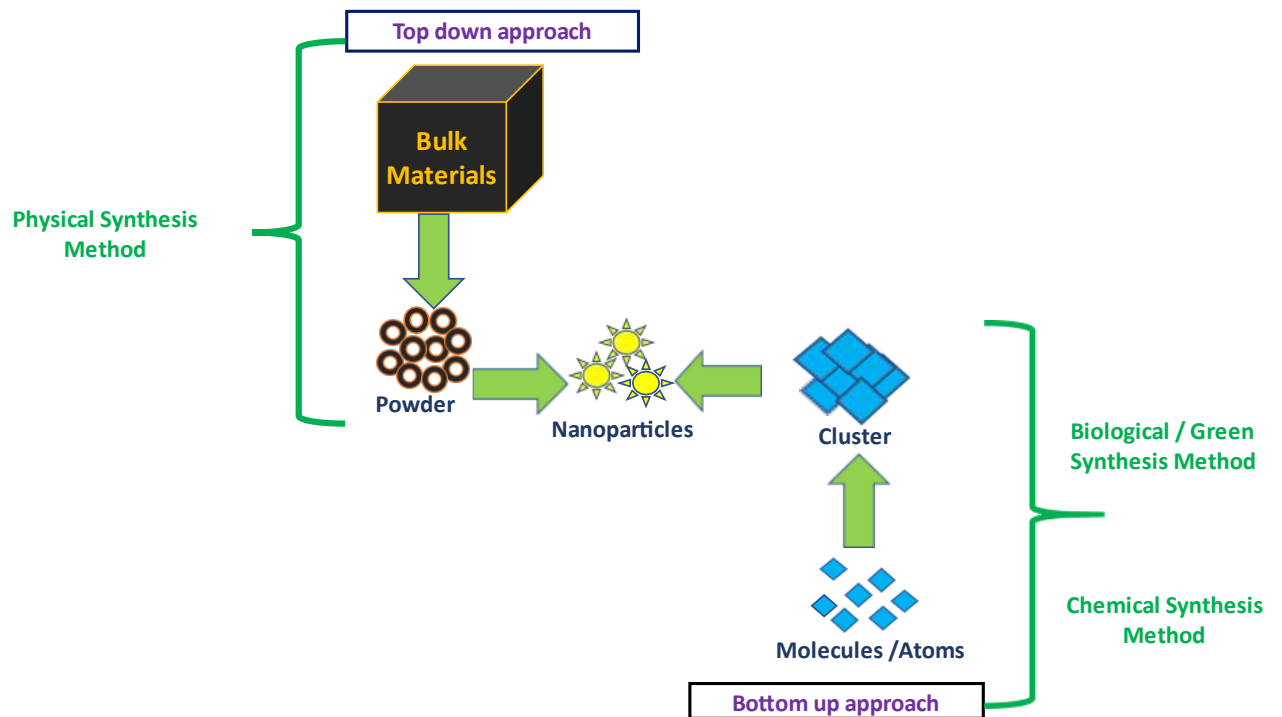
Merits/Demerits	Approaches		
	Top Down	Bottom Up	
	Physical Synthesis Method	Chemical Synthesis Method	Biological/Green Synthesis Method
	<ul style="list-style-type: none"> • Mechanical grinding • Arc discharge • Thermal/ laser ablation • Laser pyrolysis • Ultrasonication • Sputtering • Vapor phase synthesis • Radiolysis • Ion implantation • Electro exploitation • Inert gas condensation • Pulse laser deposition • Evaporation condensation • Flash spray pyrolysis • Etching (Chemical) 	<ul style="list-style-type: none"> • Sol-gel process • Irradiation • Chemical vapor deposition • Atomic condensation • Sonochemical method • Hydrothermal • Atomic condensation • Chemical precipitation • Electrolysis • Chemical reduction • Plasma-enhanced chemical vapor deposition • Flame and spray pyrolysis • Microwave technique • Photoreduction • Ultrasound • Supercritical fluid 	<ul style="list-style-type: none"> • Microbes (Fungi, virus, bacteria, yeast) • Plants • Algae

		<p>precipitation</p> <ul style="list-style-type: none"> • Solvothermal • Spinning • Aerosol-based process 	
Merits	<ul style="list-style-type: none"> • No harmful chemicals are used. • Rapid speed. • Maintained purity. • Uniformity in dimensions and form. • Beneficial for extensive production with improved properties • New properties that are improved lead to more properties that are enhanced. • The characteristics of nanoparticles are mutable • Formation in 	<ul style="list-style-type: none"> • Simple to use. • Elevated yield. • Reduced impurities. • Economical. • High adaptability in terms of surface chemistry. • Stability in temperature. • Controllability of size. • Diminished dispersity. • regulated surface morphology • Generate high-quality nanoparticles 	<ul style="list-style-type: none"> • Nanoparticle size is regulated and less harmful. • Utilization of compounds with lower toxicity. • Consistent nanoparticles. • Energy savings. • Great output. • Super cheap. Consistent results. • Created a rather homogeneous particle • Firmly adhere to the substrate (Major advantage)

	<p>liquid media without the use of surfactant</p> <ul style="list-style-type: none"> • Adaptable method for creating ionic nanoparticles 		
Demerits	<ul style="list-style-type: none"> • High expense, radiation exposure, and productivity. • Demand a lot of pressure, heat, and energy. • High dilution • Challenging form and size tunability. • Variable forms. • Produced large amount of impurities. • Reduced stability. • Modified surface chemistry, and physicochemical characteristics of nanoparticles are among the factors 	<ul style="list-style-type: none"> • The possible dangers to human health and the environment from the use of hazardous chemicals and organic solvents. • Reduced purity. • It is necessary to chemically purify the nanoparticles. • Challenging large-scale manufacturing. • costly approach • Produce a small amount of material • Multicomponent deposition presents challenges. • restricted 	<ul style="list-style-type: none"> • Gradual synthesis process. • Risk to safety cost of • Production is increased by heating conditions.

	<p>contributing to the mass production of trash.</p> <ul style="list-style-type: none"> • Ablation rate reduction • Unwanted contamination • Very sensitive microstructure that can be ground 	repeatability	
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185 [Source: Ndaba *et al.*,2022; Kaningini *et al.*,2022; Jamkhande *et al.*,2019; Iravani,2011]



186

187

Figure 2. Different synthesis approaches for metal nanoparticles.

188

189 **3.1. Physical method of synthesis**

190 There are specific impacts of using nanoparticles in agriculture. The process used to synthesize
191 NPs is the primary contributing factor. Physical synthesis requires high temperatures and several
192 hazardous materials. Alterations to the synthesis process, such as catalysts and temperature
193 reductions, could make NPs safer to use. This will lead to a synthesis approach that is both cost-
194 effective and environmentally safe. This led to research on reducing the use of hazardous
195 substances and replacing them with natural molecules, which gave rise to the "green chemistry"
196 movement (Quaresma *et al.*, 2009).

197 Some common methods of physical synthesis from Table 2 are described briefly:

198

199 **3.1.1. Evaporation-condensation:** The two most crucial physical procedures, evaporation-
200 condensation and laser ablation, guarantee that the NPs are distributed evenly and that the thin
201 films that are produced are free of solvent contamination (Iravani *et al.*,2014). The initial method
202 for creating nanocrystalline metals and alloys was gas condensation. Thermal evaporation
203 sources, such as electron beam evaporation devices or joule-heated refractory crucibles, can
204 evaporate inorganic or metallic materials within a pressure range of 1 to 50 mbar (Rajput N.,
205 2015).

206

207 **3.1.2. Laser ablation:** The process known as "laser ablation" involves focusing a concentrated
208 laser beam—an acronym for "light amplification by stimulated emission of radiation"—on a
209 specific region of a solid surface with the goal of vaporizing any material that absorbs the light
210 (Kim *et al.*, 2017a). Using this technology, different forms of nanomaterials and nanostructures
211 have been developed with higher chemical, electrical, optical, and magnetic capabilities (Larosi
212 *et al.*,2022). Metal NPs like TiO₂, Au, Fe₂O₃, Ag, etc. can be generated by the laser ablation
213 approach (Kim *et al.*, 2017b).

214

215 **3.1.3. Pulse laser deposition:** Pulsed laser deposition is another type of physical vapor
216 deposition. In this manner, the material to be deposited is targeted by the pulsed, high-power
217 laser beam. After vaporizing off the target in a plasma plume, this material condenses into a thin
218 layer on a substrate, like a silicon wafer that faces the target. This might occur with a background
219 gas (oxygen, for example), which is commonly employed to deposit oxides and fully oxygenate

220 the films being formed, or it could occur in a completely vacuum environment (Haider *et al.*,
221 2022).

222
223 **3.1.4. Thermal decomposition and ball-milling:** Thermal decomposition is the term for the
224 endothermic chemical breakdown brought on by heat, which causes the molecule's chemical
225 bond to disintegrate (Masoud *et al.*, 2008 The breakdown of metal at a particular temperature
226 produces the NPs. Ball milling is the most basic and inexpensive mechanical technique for
227 transferring kinetic energy from the grinding media to the material being reduced. For instance,
228 ZnO, CuO, Ti, and Ag are produced by this process (Ijaz *et al.*, 2020).

229
230 **3.1.5. Sputtering:** During the sputtering process, a powerful gas or gaseous plasma ion
231 bombardment is applied to the target material. This action ejects small particles from the atomic
232 or molecular element's surface. Sputtering occurs via momentum exchange between the element
233 atoms and ions. Sputtering allows for the deposit of films that have the same composition as the
234 target source. It is a flexible method that works with nearly every kind of material (Rane *et al.*,
235 2018).

236
237 **3.1.6. Ultrasonication:** The other method used was the ultrasonication of the ultrasonic sound
238 wave frequency in the range of >20 kHz. It was applied to the solution to awaken the
239 homogenous dispersion as it causes an upset of the intermolecular force, decreasing the cluster
240 formation of nanoparticles into the base fluid (Mahbubul *et al.*,2017).

241
242 **3.1.7. Inert gas condensation:** Inert gas condensation is the process by which metal or inorganic
243 material is evaporated from an evaporating source in the presence of an atmosphere of inert gas
244 and subsequently condensed on a very cold substrate for a substantially shorter amount of time,
245 resulting in the formation of nanoparticles.

246
247 **3.1.8. Pyrolysis:** In contrast to that, pyrolysis is the process that is used to atomize the liquid
248 solution containing the metal composite that is present. The carrier gas transports the atomized
249 droplets to a furnace. The solvent undergoes a chemical dissociation in the furnace after the
250 solution has been heated to the proper temperature. When the process is being done, then the

251 solution will always get more and more saturated and there will be no solvent left after some
252 time of heating.

253

254 **3.2. Chemical method of synthesis**

255 The chemical method of synthesis is a bottom-up approach that produces nanoparticles (NPs) in
256 a liquid medium with various reactants present. Low temperatures are present when the reactions
257 take place. The primary benefit of this process, aside from toxicity, is that it produces
258 nanoparticles (NPs) at low temperatures, which saves manufacturing time and costs while
259 maintaining the desired particle size. Here are some commonly used chemical synthesis
260 techniques discussed:

261

262 **3.2.1. Chemical reduction:** A major contributing element to the success of the wet chemical
263 synthesis approach is the kinetic and thermodynamic provisions that allow composition, shape,
264 and size to be adjusted to reflect changes in surface, electrical, and optical properties (Nikam *et*
265 *al.*, 2017). Chemical reduction is an effective wet-chemical procedure for generating zero-valent
266 nanoparticles from chemically reduced aqueous metal salts, such as silver nitrate, in the case of
267 Ag NP manufacture (Nam & Luong, 2019). Reducing agents like citrate, borohydride, etc., are
268 used to feed electrons to metal ions that reduce metal salt to become zero-valent. A stabilizing
269 ingredient, such as sodium citrate in the case of silver NPs production, stabilizes reduced NPs
270 (Aashritha, 2013).

271

272 **3.2.2. Sol-gel technique:** The sol-gel approach is a more chemical way of generating diverse
273 nanostructures, particularly metal oxide NPs. In this method, the molecular precursor (usually
274 metal alkaline compounds) is allowed to dissolve in either alcohol or water and converted into
275 gel by warming and mixing by hydrolysis. This technique has great influence over both the
276 surface and texture features of the materials (Parashar *et al.*, 2020). This technique involves a
277 range of processes, comprising particle formation, hydrolysis of the precursors, agglomeration,
278 particle formation, and condensation (Rajput, 2015).

279

280 **3.2.3. Co-precipitation:** Coprecipitation is the sequential precipitation of multiple products from
281 a solution. It is the most economical and useful way to prepare NPs. In this process, metal
282 hydroxide is precipitated from a salt precursor in a solvent in the presence of a base.

283
284 **3.2.4. Chemical vapor deposition:** Chemical vapor deposition is the chemical reaction that
285 takes place on or near a heated substrate surface. Consequently, a vapor deposits a solid material
286 in the shape of a single crystal, thin film, or powder (Carlsson *et al.*, 2010). NPs with distinct
287 characteristics are created by altering the temperature of the substrate, the material's composition,
288 and the experimental setup.

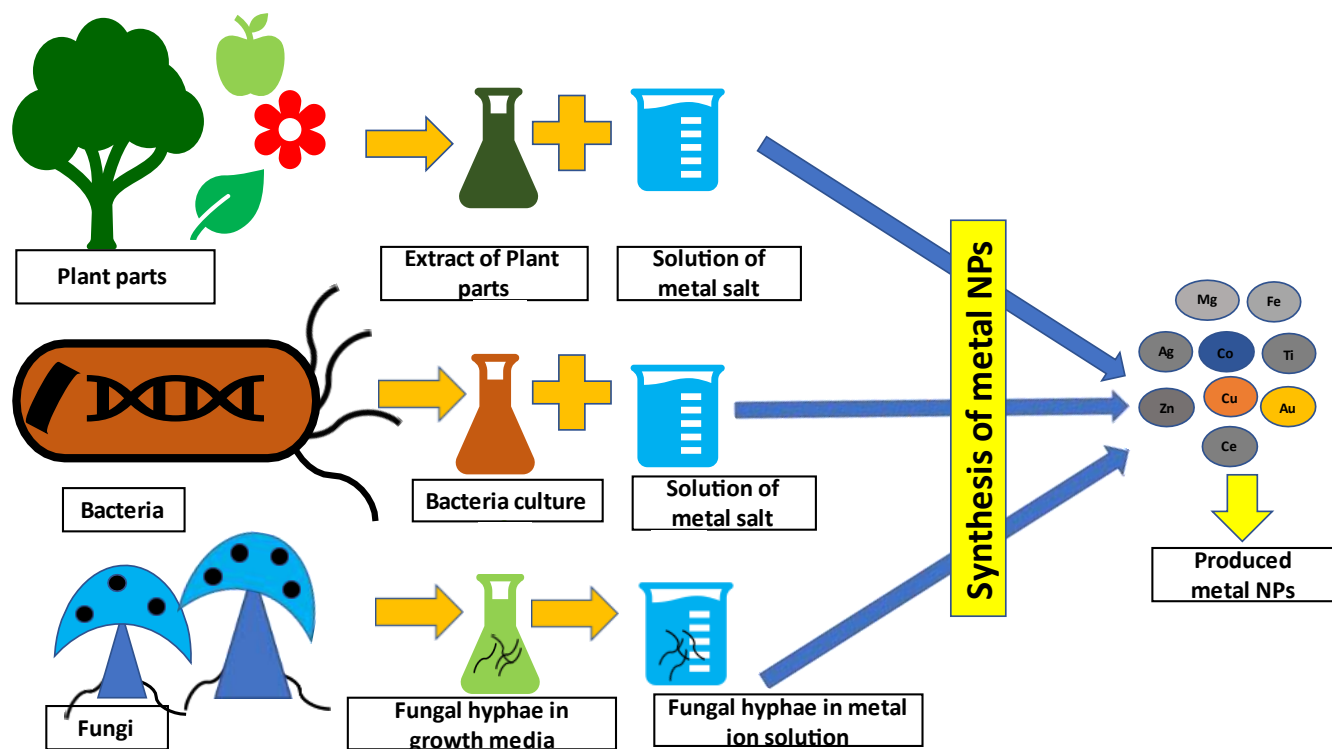
289
290 **3.2.5. Flame spray pyrolysis:** This could be altered via flame spray pyrolysis, which can be
291 utilized to create nearly all elemental multicomponent nanoparticles from solvents and affordable
292 solid and liquid precursors. Currently, functionalized cobalt nanoparticles and carbon black are
293 produced industrially via flame spray pyrolysis (Grohn *et al.*, 2014). Since a lot of less volatile
294 raw materials dissolve in organic solvents in addition to water, the best strategy might be to
295 inject liquid precursors straight into the flame. This is due to the ease of handling and
296 administering liquid precursors. One such material is zinc oxide, which can be manufactured
297 using this method (Wallace *et al.*, 2013).

298
299 **3.2.6. Spinning:** Spinning is an alternative method for producing nanoparticles, mostly used for
300 TiO_2 (Muhammmadi *et al.*, 2014). A spinning disc reactor with a controllable temperature system
301 is used to synthesize NPs. A rotating disk is incorporated into the reactor's design to exclude
302 oxygen and halt unintended chemical reactions. In order to stop undesirable reactions, this disk is
303 frequently filled with nitrogen or inert gas. The disc rotates at various rates while the liquid—
304 water and the precursor—is pushed in (Ealia & Saravanakumar, 2017).

305 306 **3.3. Biological/green method of synthesis**

307 The biological synthesis of NPs begins with the mixing of precursors of noble metal salts with
308 biomaterials. A variety of resources, such as microbes (fungus, yeast, algae, viruses, bacteria)
309 and other plant components, can be utilized for this process (Figure 3) (Dikshit *et al.*, 2021).
310 There are two types of this synthesis process, namely Biosorption (metal ions adhere to the living

311 thing) and Bioreduction (chemical reduction of metal ions via biological methods), and many
312 factors influence the choice of biological synthesis technique for nanoparticles (Zhang *et al.*,
313 2020). Metal nanoparticles like Ag are synthesized by the bioreduction method from the bacteria
314 *Klebsiella pneumonia* (Kalimuthu *et al.*,2008), and Cu is synthesized from the bacteria *Bacillus*
315 *sphaericus* JG-A12 by both biosorption and reduction methods (Das *et al.*,2014). Nanoparticle
316 formation is initiated by combining biomaterials with precursors of noble metal salts (Sriramulu
317 *et al.*,2020). Alkaloids, polyphenols, proteins, reducing sugars, and flavonoids are examples of
318 biomaterials that serve as capping and reducing agents for forming nanoparticles (NPs) from
319 their metal salt precursors (Kuppusamy *et al.*,2016). Metal nanoparticles from plants are
320 synthesized by combining plant extract with metal salt, and in this case, any type of plant part,
321 like a stem, leaf, flower, root, fruit, or even seed, can be used (Shafey,2020) (Figure 2). There are
322 three ways in which plant-mediated synthesis of NPs may be accomplished: (i) intracellularly
323 (inside the plant), (ii) extracellularly (using extracts from plants), and (iii) using particular
324 phytochemicals and a number of plants possess the capacity to gather metals and then transform
325 them into nanoparticles (NPs) within their cells (Dikshit *et al.*,2021). Biological applications,
326 including biomineralization, bioremediation, bioleaching, and biocorrosion, have historically
327 benefited from the interaction between metals and microbes (Klaus-Joerger *et al.*,2001). As a
328 consequence of the oxidation or reduction of metallic ions by biomolecules produced by
329 microbial cells—such as enzymes, proteins, carbohydrates, and polysaccharides—NPs are
330 created during the process of microbial synthesis (Prabhu and Poulouse,2012). Synthesis of metal
331 nanoparticles from bacteria and fungi was done by mixing bacterial culture with metal salt
332 solution and keeping fungal hyphae in metal ion solution, respectively (Singh *et al.*,2020)
333 (Figure 3). Metal nanoparticles synthesized from biological sources (fungi, bacteria, plants) are
334 shown in Table 3.



335

336

Figure 3. Green synthesis process of metal nanoparticles.

337

Table 3: Metal NPs and their biological source of synthesis.

Name of metal nanoparticles	Synthesized from	Size	References
	Fungi: <ul style="list-style-type: none"> • <i>Ganoderma lucidum</i> • <i>Piriformospora indica</i> • <i>Penicillium oxalicum</i> 	<ul style="list-style-type: none"> • 15-22 nm • 1-30 nm • 25-67 nm 	Aygün <i>et al.</i> ,2020; Aziz <i>et al.</i> ,2019; Feroze <i>et al.</i> ,2020
	Bacteria: <ul style="list-style-type: none"> • <i>Streptomyces olivaceus</i> 	<ul style="list-style-type: none"> • 12-20 nm 	Sanjivkumar <i>et al.</i> , 2019; Gomaa, 2019

Silver	(MSU3) <ul style="list-style-type: none"> • <i>Lactobacillus paracasei</i> 	<ul style="list-style-type: none"> • 8-26 nm 	
	Plant: <ul style="list-style-type: none"> • <i>Prosopis farcta</i> (fruit) • <i>Tropaeolum majus</i> L. • <i>Piper longum</i> L. • <i>Holoptelea integrifolia</i> • <i>Camellia Sinensis</i> 	<ul style="list-style-type: none"> • 11-15 nm • 38-82 nm • 28.8 nm • 32-38 nm • 4-50 nm 	Salari <i>et al.</i> ,2019; Valsalam <i>et al.</i> ,2019; Yadav <i>et al.</i> ,2019; Kumar <i>et al.</i> ,2019; Rolim <i>et al.</i> ,2019
Zinc oxide	Fungi: <ul style="list-style-type: none"> • <i>Aspergillus niger</i> • <i>Fusarium keratoplasticum</i> 	<ul style="list-style-type: none"> • 8-38 nm • 8-38 nm 	Mohamed <i>et al.</i> ,2019
	Bacteria: <ul style="list-style-type: none"> • <i>Bacillus haynesii</i> • <i>Pseudomonas putida</i> 	<ul style="list-style-type: none"> • 20-100 nm • 20-46 nm 	Rehman <i>et al.</i> ,2019; Jayabalan <i>et al.</i> ,2019
	Plant: <ul style="list-style-type: none"> • <i>Punica granatum</i> • <i>Tecoma castanifolia</i> • <i>Trianthema portulacastrum</i> • <i>Rheum turketanicum</i> 	<ul style="list-style-type: none"> • 32.98-81.84 nm • 70-75 nm • 25-90 nm • 17-20 nm 	Sukri <i>et al.</i> ,2019; Sharmila <i>et al.</i> ,2019; Khan <i>et al.</i> ,2019; Nemati <i>et al.</i> ,2019

Titanium dioxide	Fungi: <ul style="list-style-type: none"> • <i>Aspergillus flavus</i> 	<ul style="list-style-type: none"> • 12-15 nm 	Raliya <i>et al.</i> ,2015
	Plant: <ul style="list-style-type: none"> • <i>Citrus sinensis</i> • <i>Artocarpus heterophyllus</i> • <i>Musa alinsanaya</i> 	<ul style="list-style-type: none"> • 20-50 nm • 15-20 nm • 31.5 nm 	Amanulla <i>et al.</i> ,2019; Ullah <i>et al.</i> ,2019; Hameed <i>et al.</i> ,2019
Iron oxides	Plant: <ul style="list-style-type: none"> • <i>Ruellia tuberosa</i> • <i>Platanus orientalis</i> • <i>Moringa oleifera</i> 	<ul style="list-style-type: none"> • 20-80 nm • 38 nm • 15-21 nm 	Vasantharaj <i>et al.</i> ,2019; Devi <i>et al.</i> ,2019; Aisida <i>et al.</i> ,2020
	Bacteria <ul style="list-style-type: none"> • <i>Streptomyces</i> spp. 	<ul style="list-style-type: none"> • 65-86 nm 	Rajeswaran <i>et al.</i> ,2020
Copper oxide	Plant: <ul style="list-style-type: none"> • <i>Moringa oleifera</i> • <i>Ruellia tuberosa</i> • <i>Ocimum tenuiflorum</i> 	<ul style="list-style-type: none"> • 35-95 nm • 83.23 nm • 20-30 nm 	Dabhane, 2019; Vasantharaj <i>et al.</i> ,2019; Joshi <i>et al.</i> ,2019
Gold	Fungi: <ul style="list-style-type: none"> • <i>Fusarium solani</i> 	<ul style="list-style-type: none"> • 40-45 nm 	Clarance <i>et al.</i> ,2020
	Bacteria: <ul style="list-style-type: none"> • <i>Lactobacillus casei</i> 	<ul style="list-style-type: none"> • 7-56 nm 	Kikuchi <i>et al.</i> ,2016
	Plant: <ul style="list-style-type: none"> • <i>Anacardium occidentale</i> 	<ul style="list-style-type: none"> • 10-60 nm 	Sunderam <i>et al.</i> ,2019

340 As the sources for synthesis are easily available, the great advantage of green synthesis is that it
341 takes less time and energy to prepare than physical or chemical methods (Bhardwaj *et al.*,2020).

342

343 **4. Impacts of the MNs on plants**

344 **4.1. Supply plants with nutrients**

345 Metal Nanoparticles reduce nutrient loss, which improves nutrient uptake, nutrient efficiency,
346 and crop yield through utilizing Nanoparticles as nanofertilizers in agriculture. The chemical
347 fertilizer requirement is decreased day by day using metal nanoparticles. Nanoparticles have a
348 long-term effect on the ecosystem and agricultural soil health (Kumar *et al.*, 2022). Various
349 application methods of nanofertilizer are observed, including soil application, foliar application,
350 seed treatment, and hydroponics.

351 Soil Application is a popular method, and it plays a crucial role in enhancing crop production.
352 Physical, chemical, and biological factors like soil compaction, stability, pH, soil
353 microbes, etc., must be considered at the time of nano fertilizer application in soil (Javed *et al.*,
354 2022). In poor weather and soil conditions, foliar application may be utilized. Additionally, this
355 method reduces nutrient loss and promotes nutrients to enter the plant system directly. It shows
356 higher nutrient efficiency (Mahil & Kuma, 2019). ZnO nanofertilizer was reported to
357 enhance plant growth, antioxidants, and photosynthetic pigments in maize (Azam *et al.*, 2022).
358 According to Salcido-Martinez *et al.* (2020), the highest levels of biomass and photosynthetic
359 pigments in green beans were seen in foliar application of Mg nanoparticles (Table 4). Seed
360 priming shows a greater improvement in germination and other growth parameter in pearl millet
361 by using ZnO Nanoparticles (Kumar *et al.*, 2024). Through seed priming, ZnO Nanoparticles
362 also increased the percentage of germination in fodder maize seeds (Tondey *et al.*, 2021).
363 Hydroponic application using nano Si fertilizer, atonic, and nano complete
364 fertilizer together increased the yield of Barley fodder. It is also found to be the best medium
365 for increasing the dry matter, protein, and nutrient content (Al-Juthery *et al.*, 2019).

366 Nanoparticles can enter a plant through stomata or other above-ground parts during foliar
367 spraying. When soil application is followed, Nanoparticles can enter through the roots (Zhu *et*

368 al., 2020; Avellan et al., 2021). Plant species, growth, soil characteristics, NP types, sizes, and
 369 interactions with the root zone and soil all affect the absorption of the Nanoparticles (Singh et al.,
 370 2020; Al-Mamun et al., 2021). The diameter and concentration of the Nanoparticles
 371 play important roles (Abd-Alla et al., 2016; Pedruzzi et al., 2020). Two types
 372 of pathways, apoplastic and symplastic, are used in the absorption of Nanoparticles. The apoplast
 373 constitutes the xylem, cell walls, and intercellular space. This pathway facilitates the absorption
 374 of water and nutrients (Farvardin et al., 2020). Symplast pathway provides the movement by
 375 using plasmodesmata and neighboring cells. Several results suggested that the apoplast of the
 376 cell wall, which has a diameter of between 5 and 20 nm, represents the maximum size for
 377 absorption, translocation, and accumulation inside the plant system. The symplastic pathway is
 378 used for foliar uptake, while phloem is used to transfer the leaf to the shoot. However, there isn't
 379 sufficient evidence in favor of the Nanoparticles' following phloem transport pathway in plants.
 380 The dimension of the Nanoparticles impacts the uptake. Nanoparticles are required to overcome
 381 a lot of physiological root barriers, like the cortex, epidermis, surface cuticle, and casparian strip
 382 (Lv et al., 2019). Conversely, Nanoparticles supplied through soil application can reach the plant
 383 through the apoplast and symplast both routes (Pérez-de-Luque et al., 2017). Nanoparticles use
 384 the apoplastic pathway to move from the root to the upper portion (Lv et al., 2019).). In contrast
 385 to the symplastic process, the apoplastic pathway appears to be faster. Some examples of using
 386 Nanoparticles as nutrient delivery in agriculture are given in Table 4.

387 **Table 4:** Benefits of using Nanoparticles for enhancing the nutrient supply to plant.

Nanoparticles	Crop	Method of application	Effect	Sources
Ni	Bean	foliar	Ni content increased, whereas Mn, Fe, Cu, and Zn levels decreased. Showed positive effects on physiological characteristics.	Qadir et al., 2024
ZnO	Potato	-	Increased the tuber quality and Zn content but reduced the total number	Zhang et al., 2024

			of potato tuber.	
Mn (MnO₂ and Mn₃O₄)	Radish	-	Vitamin C and sugar content increased. However, elements like Cu, Fe, Mg, Zn, Na, and K were suppressed.	Zhao et al., 2024
Fe + Si	Bean	Seed priming	Increased K intake and enhanced the antioxidant defense mechanism.	Koleva et al., 2022
Fe₃O₄	Moringa	foliar	Showed positive impact on the photosynthetic pigment, antioxidant enzyme nutrient content of N, P, K.	Tawfik et al., 2021
TiO₂	Lettuce	-	Enhanced the biomass of the roots and shoots but significantly reduced the amount of nutrients and inhibited the uptake of water and nutrients.	Hu et al., 2020
Mg	Green Bean	foliar	Increased the biomass and photosynthetic pigment	Salcido-Martinez et al., 2020
Mn	Wheat	foliar	Enhanced the amount of Mn in grain, shoot, and root but reduced the amount of nitrate-N in soil.	Dimkpa et al., 2018
TiO₂	Maize	hydroponic	Showed a significant effect on the absorption of nutrients, except iron despite reducing the amount of chlorophyll in dry biomass leaves at high doses.	Dağhan et al., 2018

389 **4.2. Used to control the target pest**

390 Metal nanoparticles (Nanoparticles) offer significant benefits throughout all agricultural stages.
391 Additionally, the development of nanopesticide using Nanoparticles is very efficient compared to
392 conventional fertilizers (Harish, et al., 2022). One major benefit of Nanoparticles is their
393 minuscule size. Nanoparticles have a bigger surface area because of their small size and enable
394 more pesticides to come into contact with insect pests (Rajna et al., 2019). In addition, they offer
395 other benefits such as targeted distribution, less residues, regulated release of active substances,
396 and preservation of beneficial insects (Su et al., 2022). They improve both the harvest index and
397 the biological index. Because nanopesticides minimize loss and adverse effects, the use of
398 nanoparticles is an environmentally friendly way (Shojaei et al. 2019).

399 The features of solubility of water-insoluble compounds can be utilized by nano-pesticide
400 formulations to overcome the challenges associated with conventional pesticide application
401 (Kamal et al., 2022). Plant species, insecticide kind, and application method all influence how
402 metal Nanoparticles are made. According to Namasivayam, et al. 2023, nano gel is a popular
403 formulation type in the synthesis of silver NP formulation. One such form involves creating re-
404 dispersible dry emulsions by combining metal and metal oxide nanoparticles (Nanoparticles)
405 such as iron oxide, copper oxide, gold, and silver with cellulose nanocrystals. An organic
406 solvent, an emulsifier, a pesticide, and a few other ingredients comprise the emulsifiable nano-
407 pesticide. Nonionic and polymeric surfactants are used to create oil-in-water emulsion, which
408 serves as an alternative to emulsifiable nanopesticide. In comparison to traditional pesticides, the
409 particle sizes are 250 times smaller (Raj et al., 2021; Murthy et al., 2022). The most practical
410 method for prolonging food shelf life in agriculture is encapsulation. Moreover, another kind of
411 formulation is called nanodispersion, which consists of a blend of liquid media and nano-
412 crystals. By offering a greater surface area, it helps the less water-soluble nanocrystals dissolve
413 entirely in water. Less than 50 nm-sized nanocrystals dissolve more readily in water (kah et al.,
414 2014).

415 Plant pathogenic bacteria and fungi can be inhibited with metal-based nanoparticles. Pathogens
416 and antibacterial systems interact directly (Li et al., 2023). Metal nanoparticles bind to sulfur and

417 phosphorus in proteins and nucleic acids, decreasing membrane permeability, resulting in
 418 organelle and enzyme denaturation, and finally triggering cell death (Chaud et al. 2021). They
 419 improve the adhesion of pesticides to the insect's body, resulting in cell dehydration and a variety
 420 of histological and morphological abnormalities (Nie et al., 2023). Ag nanoparticles break
 421 through the bacterial cell wall, raising intracellular osmotic pressure and ultimately leading to
 422 cell lysis. When applied to gram-negative bacteria, this NP works better than gram-positive
 423 bacteria. The explanation for this is that gram-negative bacteria have more lipopolysaccharide
 424 and either no or little peptidoglycan layer (Zhang et al., 2016). The waxy secretion of citrus
 425 mealybugs also contributes to the adsorption of silver nanoparticles, enhancing the insecticide's
 426 anti-mealybug efficacy (Zaheer et al., 2022). Ag Nanoparticles saturated with carbons were
 427 found to cause harm to internal cellular tissues and the skin in another investigation (Sultana et
 428 al., 2018). Ag nanoparticles are also important antifungal drugs that fight a variety of fungal-
 429 caused disorders. When combined with fluconazole, biologically produced AgNP has increased
 430 antifungal efficacy against *Candida albicans* (Mussin et al., 2019).

431 Zinc Nanoparticles are versatile and economically feasible for synthesis in large quantities,
 432 showcasing targeted antimicrobial properties and low phytotoxicity, making them suitable for
 433 combating various phytopathogens (Kalia et al., 2020). ZnO-nanoparticles can alter the
 434 permeability of the bacterial cell membrane by penetrating the cell membrane through the
 435 interaction of zinc oxide with the cell surface. As a result, it prevents cells from growing,
 436 resulting in oxidative stress and cell death. ZnO-nanoparticles are a great approach to protecting
 437 food from bacterial diseases in the food sector (Pavic et al., 2022; Dominic et al., 2022). Trypsin
 438 inhibitors such as gold-nanoparticles can impede the growth and reproduction of insects. There is
 439 little information available about how Nanoparticles affect insects and mites (Chaud et al., 2021).
 440 Plants respond better when Nanoparticles are used in addition to other nanoparticles
 441 or other composite materials (Table 5). However, there is much potential for employing
 442 Nanoparticles as nanopesticides, further research is still necessary to fill the knowledge gap.

443 **Table 5:** Potentiality of Nanoparticles used as nanopesticide in crops.

Nanoparticles	Pest	Impact	Sources
---------------	------	--------	---------

ZnO	Mealybug (<i>Puto barberi</i>)	Showed 55% effectiveness on the pest population.	(Agredo-Gomez et al., 2024)
Cu-Ag	Thrips	Found effective in the trips infestation. Also enhanced the chlorophyll content and antioxidant activity in the crop.	(Mawale et al., 2024)
Cu-doped ZnO-Nanoparticles	<i>Spodoptera littoralis</i>	Showed a 95% reduction in the pest population. Cost-effective & Environment friendly.	(El-Latef et al., 2023)
ZnO Nanoparticles + thiamethoxam nanocomposite	<i>Spodoptera litura</i>	Increased the mortality of larvae and reduced the fertility rate.	(Jameel et al., 2020)
(ZnO +TiO2) Nanoparticles	<i>Bactericera cockerelli</i>	Significantly increased the mortality rate up to 100%.	(Gutiérrez-Ramírez et al., 2021)
TiO₂	<i>Ralstonia solanacearum</i>	Enhanced disease resistance and increased antibacterial activity.	(Pan et al., 2023)
CuO Nanoparticles	<i>Spodoptera frugiperda</i>	Increased the antifeedant activity in larva and proved as environment-friendly method.	(Rahman et al., 2022)
Cu Nanoparticles	<i>Tribolium castaneum</i>	Proved the toxicity against the stored grain pest. It can be used as a cost-effective approach for controlling stored pests.	(El-Saadony et al., 2020)

Fe Nanoparticles	<i>Tuta absoluta</i>	Showed a 50% mortality rate in the pest. Proven as beneficial for agriculture.	(Ramkuma et al. 2021)
TD Nanoparticles	<i>Helicoverpa armigera</i>	Act as an inhibitor to the development of the pest.	(Chinnaperuma et al., 2018)

444

445 **4.3. Effects on Improving plant growth and stress tolerance**

446 Nanoparticles are environmentally acceptable agricultural nutrition supplements that have
447 benefits beyond fertilization and are easily absorbed by plants (Kaningini *et al.*, 2022).
448 According to a report, metal-based nanoparticles show promise for managing diseases and pests
449 that affect plants, as well as enhancing plant vigor and growth in a variety of stressful
450 environments (Tortella *et al.*, 2023). Mainly, two categories can be applied to metallic
451 nanoparticles. One category provides essential microelements to plants. Among them, copper
452 (Cu), nickel (Ni), iron (Fe), and zinc (Zn) nanoparticles can be specially mentioned (Santás-
453 Miguel *et al.*, 2023), not only for their impact on growth and development of plants (Pedruzzi *et*
454 *al.*, 2020; Nazarova, 2022; Zhou *et al.*, 2023) but also for strengthening defense mechanism of
455 plants against a range of biotic and abiotic stressors (Faizan *et al.*, 2018; Reddy Pullagurala *et*
456 *al.*, 2018; Iqbal *et al.*, 2020; Salam *et al.*, 2022). The second category does not supply essential
457 microelements (Santás-Miguel *et al.*, 2023), of which silver (Ag) and titanium (Ti) nanoparticles
458 are noteworthy for favoring the sprouting and growth of plants (Fatima *et al.*, 2021; Mathew *et*
459 *al.*, 2021) and also for some healing effects on different microbial diseases. Some other
460 nanoparticles, such as gold (Au), selenium (Se), cerium (Ce), silicon (Si), and aluminum (Al)
461 nanoparticles, are also utilized, but to a lesser degree. These nanoparticles have beneficial effects
462 on specific plants and can raise the yield or safety of agricultural products (Santás-Miguel *et al.*,
463 2023).

464 The concept of development and growth of plant is wide and inclusive, including a plant's
465 complete life cycle, from the process of a seed beginning to grow into a plant to the point where
466 it reaches old age and starts to deteriorate (Gutiérrez-Ruelas *et al.*, 2021). Plant growth and
467 biological activity can both be enhanced by metal nanoparticles (Hoang *et al.*, 2019). Two
468 varieties of metallic nanoparticles are utilized in the development and growth studies of plants:

469 pure metals and metal oxides. Each metal oxide nanoparticle (NP) possesses the ability to affect
470 the development and growth of plants (Amin *et al.*, 2021). Silver (Jhanzab *et ai.*, 2019), copper
471 (Yasmeen *et al.*, 2018), zinc and iron oxide (Rizwan *et al.*, 2019) NPs demonstrated improved
472 growth (Hoang *et al.*, 2019). Production of biomass, physiological and biochemical processes,
473 development of shoots and roots, germination of seeds, enzymatic activities, nutrient elements,
474 tolerance to stresses all these indicators of growth and also yield, yield quality, freshness and
475 shelf life are positively affected by nanoparticles (Amin *et al.*, 2021). Additionally, NPs are
476 capable of penetrating the chloroplasts of plants and go to the reaction center of the photosystem-
477 II (PS-II). Once inside, NPs enhance electron transport and light absorption in chloroplasts,
478 enhancing the efficiency of photosynthesis and stimulating plant development (Maity *et al.*,
479 2018).

480 Some specific advancements of plant growth in recent times can be summarized as: increased
481 biomass in corn by silver (Ag) NPs; improved antioxidant activities, proline content, leaf area
482 and photosynthetic rate in tomato by ZnO NPs (Faizan *et al.*, 2018); increased root length,
483 lateral roots and plant height in larch by SiO₂ NPs; enhanced seedling growth, shoot-root length
484 and photosynthesis efficiency in maize, watermelon and squash by Ag NPs; enhanced vegetative
485 growth in barley and increased plant height, stem diameter, pods, seeds, sugar content in Indian
486 mustard by Au NPs; leaf area, dry weight plant height increased in wheat by Fe and Zn NPs;
487 tomato's yield production and chlorophyll content along with seed germination rate of chickpea
488 are enhanced by TiO₂ NPs and many more (Verma *et al.*, 2021).

489 Under stressful conditions, nanoparticles exert a critical influence on the molecular,
490 physiological, and biochemical aspects of plants (Rasheed *et al.*, 2022). Their main function is to
491 inhibit the plant's reactive oxygen species (ROS) response while promoting plant development
492 and growth by controlling the antioxidant systems and internal plant hormones. They
493 additionally influence how stress-related genes are regulated during transcription (Tripathi *et al.*,
494 2022). Recently, nanoparticles have enhanced a plant's ability to withstand both biotic and
495 abiotic stressors. By enhancing the functions of antioxidants, they save plants from oxidative
496 harm. (Ahmed *et al.*, 2021)

497 Nanoparticles (NPs) might mitigate the detrimental effects of drought by reducing the production
498 of malondialdehyde (MDA) and hydrogen peroxide (H₂O₂), while maintaining the effectiveness

499 of the photosynthetic system (Adrees *et al.*, 2020; Ahmed *et al.*, 2021). The toxic impacts of salt
500 stress on diverse plant species were successfully minimized through the utilization of the
501 following nanoparticles: iron (Fe), potassium (K), copper (Cu), titanium (Ti), carbon (C), zinc
502 (Zn), cerium (Ce), silver (Ag), manganese (Mn), and silicon dioxide (SiO₂) (Zulfiqar & Ashraf,
503 2021). The implementation of nanoparticles in different concentrations to alleviate the
504 consequences of thermal stress led to improved plant development and hydration (Ali *et al.*,
505 2021). According to Ahmed *et al.*, In plants impacted by heavy metals, nanoparticles (NPs)
506 provide membrane stability and increase the rate of photosynthesis and chloroplast pigmentation
507 (Ahmed *et al.*, 2021).

508 NPs can influence pathogens directly or fortify defenses by decreasing fungal, viral, and
509 bacterial infections, increasing plant nutrition, and improving crop production and nutrition
510 quality (Kah *et al.*, 2019). Metal nanoparticles (NPs) employ various antimicrobial processes to
511 take direct action against external organisms. They are capable of causing electron transport to
512 be impeded, DNA destruction, and membrane rupture through the internalization and release of
513 ions. Additionally, they have the ability to produce ROS, which can damage DNA and disrupt
514 enzymes, as well as denaturize proteins (Tortella *et al.*, 2023).

515 **4.4. Used as Nano-sensors and nano-priming agent**

516 Precision farming offers farmers a viable substitute by minimizing the use of agrochemicals and
517 offering crop-specific solutions tailored to specific sites. This strategy reduces the need for
518 pesticides, fertilizers, and herbicides while increasing crop yields (Yadav *et al.*, 2023). With the
519 improvement of diagnostic methodologies and equipment, nano-biosensors have been crucial in
520 transforming farming, and these sensors are precise, effective, and affordable when it comes to
521 addressing an extensive array of food, environmental, and agricultural challenges (Johnson *et al.*,
522 2021). Nano-biosensors possess the capability to identify and track a multitude of environmental
523 and plant health-related parameters. Furthermore, these diminutive apparatuses are capable of
524 premature detection of pathogens, pests, and diseases, which facilitates prompt intervention and
525 mitigates crop losses (Miguel-Rojas and Pérez-de-Luque, 2023). Nano-sensors ought to possess
526 the following characteristics: portability, affordability, non-toxicity, high target specificity, and
527 precise, accurate, and reproducible performance. They are also used in agriculture to analyze
528 various factors such as fertilizers, herbicides, insecticides, diseases, soil texture, and their

529 controlled application to improve crop output (Rai et al., 2012). *Ralstonia solanacearum*, which
530 causes bacterial wilt in tomatoes, can be targeted by nano-sensor gold nanoparticles
531 functionalized with ssDNA through colorimetry mechanism (Khaledian et al., 2017). Uses of
532 gold nanoparticles also includes the detection of sweet corn infection with the gram-negative
533 bacteria *Pantoea Stewartii sbsp. Stewartia* (Zhao et al., 2014). Besides, silver and zinc oxide
534 nanoparticles are used to target *Trichoderma harzianum* (Siddiquee et al., 2014) and
535 *Phytophthora ramorum* (Yüksel et al., 2015), respectively. Monitoring and regulating the use of
536 pesticides, fertilizers, and other chemical substances provides valuable data for precision
537 agriculture (Duhan et al., 2017). For example, ZnO QDs were applied to kasugamycin to
538 improve its photo-stabilization property along with achieving synergistic antimicrobial activity
539 (Liang et al., 2019), and another example is targeting fenitrothion through electrochemistry
540 mechanism which is done by nano titanium dioxide (Kumaravel et al., 2011). The nano
541 formulation of herbicides functions as an intelligent delivery mechanism for the active
542 component, therefore decreasing the overall concentration of the chemical compound and
543 nanoencapsulation enhances the ability of herbicides to penetrate through the cuticle and enables
544 a gradual and regulated release of the chemical active component (Amodeo et al., 2022).

545 The process of seed germination includes bidirectional interactions between the embryo and the
546 endosperm, with the endosperm functioning as an environmental sensor that governs the
547 development of the embryo and the embryo regulating the destruction of the endosperm (Yan et
548 al., 2014). Seed germination in normal conditions sometimes does not touch the expected level,
549 and here nano priming or seed priming is a great solution. Nano-priming is a unique way of seed
550 priming that helps to boost growth, yield, and germination of seeds by giving plants resistance to
551 a range of stresses (Nile et al., 2022). Under both normal and stressful circumstances, nano-
552 priming helps seeds regulate their reactive oxygen species (ROS), and it also increases the pace
553 at which seeds germinate and produces more robust, better seedlings (Kandhol et al., 2022). In
554 arsenic stress, seed priming with zinc oxide nanoparticles (concentrations @10, 20, 50,100, and
555 200 mg L⁻¹) enhances the seed germination rate of rice (Wu et al.,2020). Besides, they also
556 enhance the seedling growth of fragrant rice varieties in cadmium stress (Li et al.,2021). Silver
557 nanoparticles are very helpful for mitigating stress conditions while seeds are primed with them.
558 Seed priming of fenugreek and lentil seeds increases seed germination during salt stress (Hojjat
559 and Kamyab,2017) and drought stress (Hojjat and Ganjali, 2016) respectively. At the dose of 0,

560 500, 1000 and 2000 mg L⁻¹, Titanium dioxide nanoparticles enhance primed wheat seed
561 germination in drought stress (Faraji et al., 2018) and also in cadmium stress (Faraji and Sepehri,
562 2019).

563

564 **5. Harmful/Negative effects of using metal nanoparticles**

565 Agricultural practices can employ metallic nanoparticles for various purposes, primarily aiming
566 to increase crop yield through the application of seed priming, plant protection, biosensing, nano-
567 fertilizers, growth stimulators, and nano-pesticides. Additionally, metallic nanoparticles can be
568 employed to address the contamination of both water and soil resulting from farming activities
569 (Spanos *et al.*, 2021). In agriculture, nanoparticles are used 42% for fertilizer, 10% for plant
570 breeding, 26% for animal husbandry, 4% for soil enhancement and 18% for plant protection
571 (StatNano, 2022). Although metal nanoparticles have numerous advantages, there are still many
572 unknowns when it comes to how these materials may have a long-term impact on the
573 environment (da Silva Júnior *et al.*, 2022). Physical and chemical properties, manner of use,
574 stability of nanoparticles, strength, pore size, precise dimensions, area of contact, availability for
575 biological uptake, maturity, the improper combination, length of exposure, and type of plant are
576 some of the variables that might cause NPs to be harmful in agriculture (Sun *et al.*, 2022; Li *et*
577 *al.*, 2022; Liu *et al.*, 2022). Comprehending these variables is crucial in evaluating the possible
578 hazards associated with the utilization of nanoparticles in agriculture (Balusamy *et al.*, 2023).

579 Although the precise processes of nanoparticle toxicity remain unclear, researchers have
580 documented that the harmful effects of nanoparticles are influenced by the following factors: (i)
581 the NPs' tendency to bioaccumulate due to the fact that the majority of engineered NPs lack
582 biodegradability (Yoo-Iam *et al.*, 2014); (ii) the NPs' reduced diameter, which allows for their
583 translocation and penetration into biological structures such as cellular membranes and tissues
584 (Ma *et al.*, 2011; Yin *et al.*, 2012) and (iii) The ability of NPs to traverse trophic levels within
585 ecosystems facilitates biomagnification at elevated trophic levels (Judy *et al.*, 2011). Many
586 unanswered concerns remain regarding their behavior, destiny, and effects on plants (Scherer *et*
587 *al.*, 2019).

588 When plants are enriched with nanoparticles, their physiological processes are typically altered
589 by a decrease in transpiration and photosynthesis, which ultimately impacts plant development
590 (Rajput *et al.*, 2018). The suppression of seed germination, the reduction in light synthesis, and
591 the disturbance of plant roots are among the many negative consequences of NPs that have been
592 documented (Singla *et al.*, 2019). Research findings indicate that NPs may shorten roots and
593 stems by slowing down the germination process. Certain NPs not only detrimentally affect plant
594 growth but also damage cells and subcellular organelles, impairing mitochondrial function and
595 cell membrane integrity (Gao *et al.*, 2023). Additionally, they may affect plant growth by
596 interfering with photochemical synthesis, altering the function of antioxidant enzymes, causing
597 oxidative damage, and causing an imbalance in the nutritional makeup of crops intended for
598 human consumption (Siddiqi *et al.*, 2017; Lian *et al.*, 2020).

599 These nanomaterials might potentially affect vital biological functions through their interactions
600 with living things (Burketová *et al.*, 2022). Some NPs, when transmitted to and deposited in
601 plants, can cause phytotoxicity (Gao *et al.*, 2023). The mechanisms underlying plant toxicity
602 caused by nanoparticles (NPs) involve three distinct processes that occur upon the interaction
603 between NPs and plants: (i) they make it easier to produce ROS, which is harmful because of
604 oxidative stress (Maršlin *et al.*, 2017); (ii) they trigger a transcriptional response (Xun *et al.*,
605 2017); (iii) their genotoxic effects, resulting from their interaction with DNA or organelles (such
606 as mitochondria) (Ghosh *et al.*, 2017). Once absorbed by plants, nanoparticles (NPs) have the
607 ability to move through the vascular system to other tissues. Once in these tissues, they can cause
608 oxidative stress, enhance chromosome aberration index and micronucleus, as well as genotoxic
609 and cytotoxic effects on plants that impact root elongation and plant seed germination. (Scherer
610 *et al.*, 2019; Khan *et al.*, 2019). Several investigations reported about NPs genotoxicity and
611 harmful effects on a plant's DNA and other genetic components. This may result in chromosomal
612 aberrations, mutations, or other genetic alterations in plant cells, which could have a damaging
613 impact on the plant's general health, development, and growth. These genetic changes could
614 affect the plant's capacity to replicate, adapt to environmental stressors, also defend against
615 infections (Mutlu *et al.*, 2018; Sharma, 2023).

616 Some specific examples of negative effects by nanoparticles can be summed up as: silver
617 nanoparticles (Ag NPs) had a detrimental effect on the growth of cucumber plants, specifically

618 on the length of the roots and stems, as well as the fresh and dry weight of the plants, resulted in
619 deduction of carotenoids in the seedlings as well as a drop in overall biomass and the levels of
620 chlorophyll content; also inhibited photosynthesis and reduced zinc and iron nutrients (Tripathi
621 *et al.*, 2017); toxicity of ZnO NPs on *A. thaliana* showed chlorosis, lateral roots inhibition, and
622 leaf size reduction ultimately resulting in decreasing the level of micronutrients (Nair and Chung,
623 2017); root elongation of *A. thaliana* significantly reduced when exposed to carbon particles and
624 that also kept reducing with an incremental rise in the dose (Chen *et al.*, 2018; Gao *et al.*, 2023);
625 obstruct root pore structures and reduce transpiration and cell membrane fluidity of wheat (He *et*
626 *al.*, 2021; Feregrino-Perez *et al.*, 2023); suppressed microbial symbiosis in the vicinity of plant
627 roots of rice by TiO₂ NPs (Khan *et al.*, 2021); caused DNA damage, with cytotoxic and
628 genotoxic effects on the root meristem of onion by Si NP (Liman *et al.*, 2020); reducing leaf
629 chlorophyll content and biomass of maize and many more (Shukla *et al.*, 2024).

630 Metal nanoparticles used in agriculture could upset environmental equilibrium, particularly for
631 soil microbes (Saha *et al.*, 2022). They hold the possibility of adversely affecting a variety of
632 microbiological functions, including the synthesis of organic matter, chemical mineralization,
633 and nutrition cycling (da Silva Júnior *et al.*, 2022). Besides, conventional NPs are produced in
634 ways that are both environmentally damaging and expensive (Saritha *et al.*, 2022; Jiang *et al.*,
635 2022). On the other hand, numerous investigations also demonstrated that plant-mediated
636 nanoparticles have little to no ecotoxicity toward plants in general (Plachtová *et al.*, 2018).

637 For the technology to be transferred from the lab to the field, NPs toxicity is a crucial standard.
638 In an effort to reduce the toxicity of nanoparticles, scientists have coated them with various
639 moieties; nevertheless, as of right now, no thorough study that addresses the long- and short-term
640 impacts of nanoparticles on plants and plant-associated food chains is accessible (Balusamy *et*
641 *al.*, 2023). These emphasize how crucial it is to comprehend and properly evaluate how
642 nanoparticles and plants interact in agricultural applications (Shukla *et al.*, 2024). Despite all
643 these reservations, nanoparticles hold immense promise as an emerging technology in agriculture
644 (Balusamy *et al.*, 2023).

645

646 **6. Future perspectives**

647 The significant hazards to the environment and human health have caused researchers to refocus
648 their efforts on biologically derived metal nanoparticles (NPs) and their environmentally benign,
649 economically viable, and sustainable synthesis. The productivity of agroecosystems may be
650 raised by the use of NPs in a variety of ways, including as nanopesticides, nanoherbicides,
651 nanofertilizers, nanoplant growth promoters, and nanonutrient transporters (Hossain et al.,2023).
652 Metal nanoparticles can improve the whole process from seed germination to yield along with
653 food quality. Including appropriate size and dose, metal nanoparticles may be engineered to
654 target certain plant regions, delivering nutrients or pesticides directly to where they are needed
655 maximizing nutrient uptake, and reducing runoff into waterways. So, metal nanoparticles can be
656 used as fertilizer, which will reduce farmer's costs and also will be eco-friendly by confirming
657 pollution-free environment. They have the ability to increase seed germination even in stressed
658 conditions, which indicates that they can enhance seed vigor and viability and can be used in
659 those crops that have low germination percentages and higher seed rates. After confirmation of
660 seed germination for achieving expected yield, the physiological process of plants should be
661 improved which can be made possible by using these metal nanoparticles without toxic effects.
662 For better photosynthesis rate, better respiration, enhanced physiological reaction, boosted
663 chlorophyll content and stomatal opening, facilitated redox reactions, greater stability, increased
664 defense enzyme activity, elevated antioxidant activity, etc., metal nanoparticles can be more
665 effective for plants and lead to sustainable agriculture. At the matured level and pre-harvest
666 conditions, these metal nanoparticles can be more effective due to enhancing the grain's protein
667 and lipid content, useful acid content, and weight along with forming secondary metabolites,
668 which will smooth the biofortification process. This indicates that, in the future, these
669 nanoparticles will be used in every agricultural sector to produce food and feed the hidden
670 hunger all over the world. This will contribute to achieving SDG (Sustainable Development
671 Goals). Metal nanoparticles have natural antimicrobial capabilities, which include antibacterial,
672 antifungal, and antiviral activities and these qualities may be used to assist in the fight against
673 pests and illnesses that affect crops. Future developments might lead to the creation of
674 formulations based on nanomaterials that can specifically target dangerous diseases while
675 protecting helpful bacteria in the soil. This focused approach to pest control lessens the need for
676 chemical pesticides, lowering environmental hazards and enhancing ecosystem health. Metal
677 nanoparticles could be engineered to confer tolerance to abiotic stresses related to drought,

678 oxidative damage, heat, cold, etc. This holistic approach would provide plants with
679 comprehensive resilience against various environmental challenges, thereby contributing to
680 sustainable agriculture in diverse ecosystems. So, the use of metal nanoparticles in precision and
681 sustainable agriculture has enormous potential for increasing crop resilience and maintaining
682 food security in the face of escalating environmental concerns. Using nanotechnology, we can
683 create bespoke solutions that maximize resource usage, reduce environmental impact, and
684 promote agricultural sustainability.

685

686 **7. Conclusion**

687 Despite the unexpected consequences, negative environmental impact, and toxicity sometimes,
688 metal nanoparticles have a positive and significant impact, including growth promotion, stress
689 mitigation, yield enhancement, etc., on the plant's life cycle. Thus, metal nanoparticles have
690 become a promising topic that leads to precision and sustainable agriculture. Besides, the green
691 synthesis method of metal nanoparticles is an eco-friendly method requiring less time, money
692 and energy, is more suitable for sustainable agriculture, and can be used in the farmer stage. To
693 feed the increasing population without doing harm to the environment, we should use these metal
694 nanoparticles in an appropriate size and in an ethical manner. As there is much ongoing research
695 on metal nanoparticles in agricultural sectors all over the world, the researchers should focus on
696 the mitigation of risk factors for metal nanoparticles. They should try to ensure a better outcome
697 in the future.

698

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